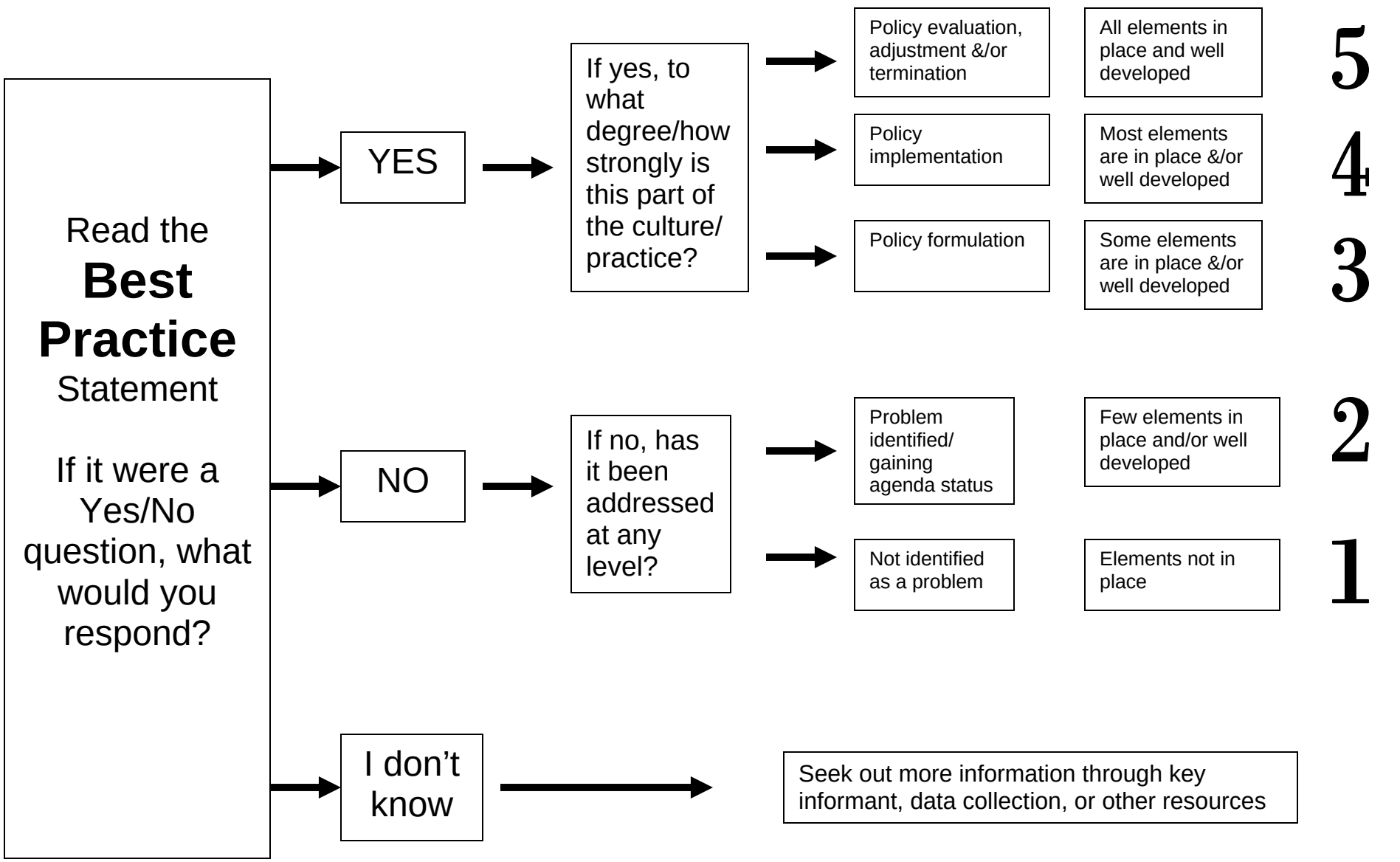CHANGE Tool Flow Chart